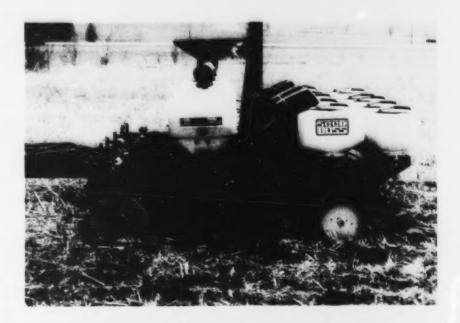
# Conservation Tillage Handbook

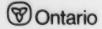


Equipment Modifications and Practical Tips for Use



SOIL AND WATER ENVIRONMENTAL ENHANCEMENT PROGRAM

Canadä



## CONSERVATION TILLAGE HANDBOOK: EQUIPMENT MODIFICATIONS AND PRACTICAL TIPS FOR USE

#### **FOREWORD**

This handbook provides a pictorial overview of some examples of conservation equipment 'hardware' contributing to conservation farming activities in southwestern Ontario. By clearly identifying specific modifications and highlighting practical tips for use, this handbook orients the reader to the terminology and some of the system options available to those beginning or expanding conservation tillage practices.

Having access to appropriate tiliage or planting equipment is only one of many management factors to consider when conservation farming. Other factors which must be considered include: weed, insect and disease control; fertilizer types and placement; crop types and rotations; use of livestock manures; and managerial interest and capability. Therefore, it is recommended that the reader contact their local office of the Ontario Ministry of Agriculture and Food, agribusiness personnel or others with experience in conservation farming before beginning the process of deciding which tillage equipment (or modification) will best meet their individual conservation needs.

#### DISCLAIMER

Conservation tillage equipment or practices highlighted in this handbook are based on user experience. Check with manufacturers for machine use and setup, as modifications may invalidate warranties.

Inclusion of any brand names does not imply endorsement of use by publishers of this handbook, nor does it suggest that other brand names are not effective.

The views contained herein do not necessarily reflect the views of the Government of Canada, the Government of Ontario or the SWEEP Management Committee.

#### **ACKNOWLEDGEMENTS**

The authors wish to express their gratitude to the following individuals for providing helpful comments on the project work plan and earlier drafts of this handbook:

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Don Lobb

Ecological Services for Planning, Guelph, Ontario

Conservation Farmer, Clinton, Ontario

In addition, compilation of this handbook would not have been possible without the participation of conservation farmers who generously provided their time and practical knowledge of conservation farming systems. Their names appear on the inside back cover of this handbook.

This publication was prepared under contract to the Technology and Evaluation Development Subprogram of Agriculture Canada by the following staff of Ecologistics Limited, Waterloo, Ontario:

Paul Brubacher, M.Sc., P.Ag. Jane Sadler Richards, M.Sc., P.Ag. Kevin McKague (photography), B.Sc., P.Eng.

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#### INTRODUCTION

The term 'Conservation Tillage' applies to many different types of tillage and planting equipment, as well as to the way in which they are used. One of the key goals of conservation tillage is to leave residues of previous crops on or near the surface of the soil. These residues cushion the erosive impact of raindrops on the soil surface, slow surface water flow, facilitate infiltration of precipitation into the soil, and conserve moisture. In Ontario, land is considered to be 'conservation' tilled or planted when at least 20 to 30% of the soil surface remains covered with crop residue after planting.

The equipment described in this handbook can assist the farm operator in achieving these residue targets. The handbook is organized by conservation tillage or planting system as described below:

- minimum or mulch tillage—any system that includes some form of tillage in fall and/or spring in which crop residues are partially incorporated into the soil. On many soils, 20 to 30% residue cover is effective in controlling erosion.
  - In this handbook, the modified moldboard plow, the chisel plow and other types of minimum till equipment are considered part of this tillage system.
- conservation seed drills—a small slit is opened or a narrow strip of soil is worked by means of a non-powered ripple or fluted coulter running ahead of, or with the seeding units. Chemical weed control generally substitutes for cultivation.
- 3. conservation row crop planters—no seedbed preparation is required other than that provided by various optional non-powered attachments on the planter itself. The resulting tilled strip of soil in the row area is generally a maximum of 25 cm (10 in) wide and 15 cm (6 in) deep. Chemical weed control generally substitutes for cultivation.
- 4. ridge tillage planting systems—a ridge of soil is formed when cultivating for weed control in row crops. The succeeding crops are then planted directly onto the top of the ridge after the existing crop residue is removed, usually by non-powered attachments to the planter.

In order to put the equipment photographs into context, the discussion about each system includes the following points: equipment modifications, attachments and costs (when available); field conditions of use: and practical tips for use.

4

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# THE MOLDBOARD PLOW AS A CONSERVATION TOOL

PLOW A

Make: Oliver Model: 3342

Size: 3 furrow - 16" bottoms;

fully mounted

Year: 1969

Horsepower required: 50 H.P.





#### Modifications/Attachments

a. half of moldboard cut off

Note: cover boards (trashboards) removed (not showing)

#### Field Conditions of Use

Corn Heat Units:

2850

Soil Texture:

variable

Drainage:

good

Stoniness/Slope:

variable/up to

15%

Crop Residue Types:

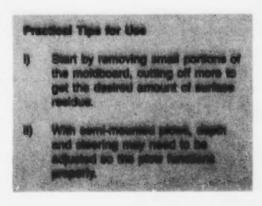
corn,

soybeans,

wheat, barley

Crops to be Planted:

all





# THE MOLDBOARD PLOW AS A CONSERVATION TOOL - cont'd

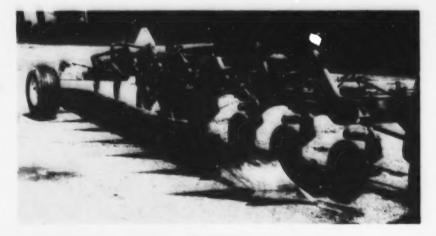
PLOW B

Make: Kongskilde Model: 600 series

Size: 6 furrow — 14" bottoms;

Year: 1985

Horsepower required: 110 H.P. is ample





#### **Modifications/Attachments**

- a. furrow widths manually adjusted to 14"
- note elongated, less curved shape of European-style moldboard

#### Other

- plow set to work at 6" maximum depth
- removed cover boards (trash boards)

#### Field Conditions of Use

Corn Heat Units: 2750

Soil Texture: mostly silt loam;

some clay, clay

loam

Drainage: good to excellent

Stoniness/Slope: few/gentle,

compound slopes

Crop Residue Types: corn stalks, wheat

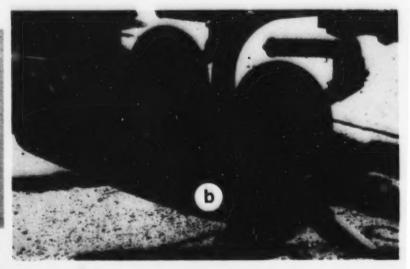
straw and stubble

Crops to be Planted: corn, soybeans,

cereals

Fraction Tipo for 1866

- P possible, plow perpendicular to narvesting direction to help opressi out reaches between furners.
- ploving to roughen and surface and stew authors water imprement.
- A Yeogender Bulleton or York discovery is used to meaning



# THE MOLDBOARD PLOW AS A CONSERVATION TOOL

PLOW A

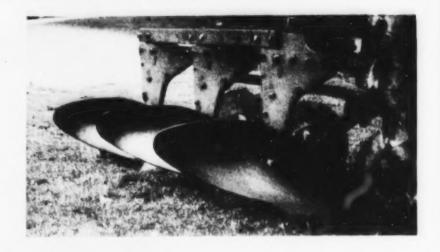
Oliver Make: 3342 Model:

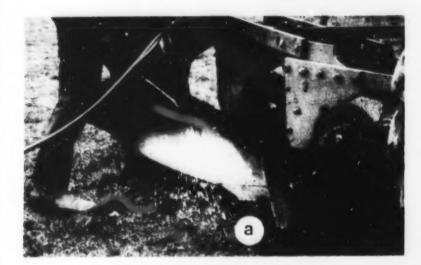
Size: 3 furrow - 16" bottoms;

fully mounted

1969 Year:

Horsepower required: 50 H.P.





#### Modifications/Attachments

a. half of moldboard cut off

Note: cover boards (trashboards) removed (not showing)

#### Field Conditions of Use

Corn Heat Units:

2850

Soil Texture:

variable

Drainage:

good

Stoniness/Slope:

variable/up to

15%

Crop Residue Types:

corn,

soybeans,

wheat, barley

all

Crops to be Planted:

- Start by removing small portions of i) the moldboard, cutting off more to get the desired amount of surface residue.
- ii) With semi-mounted plows, depth and steering may need to be adjusted so the plow functions properly.



#### THE MOLDBOARD PLOW AS A CONSERVATION TOOL - cont'd

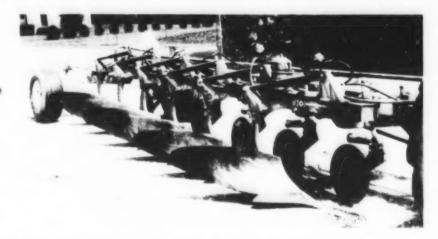
#### PLOW B

Make: Kongskilde Model: 600 series

Size: 6 furrow - 14" bottoms;

Year: 1985

Horsepower required: 110 H.P. is ample





#### Modifications/Attachments

- a. furrow widths manually adjusted to 14"
- note elongated, less curved shape of European-style moldboard

#### Other

- plow set to work at 6" maximum depth
- removed cover boards (trash boards)

#### Field Conditions of Use

Corn Heat Units: 2750

Soil Texture: mostly silt loam;

some clay, clay

loam

Drainage: good to excellent

Stoniness/Slope: few/gentle.

compound slopes

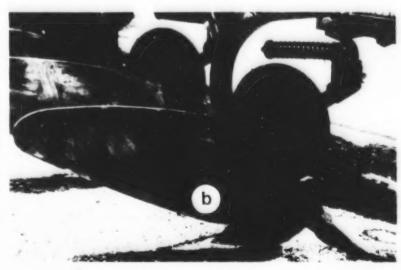
Crop Residue Types: corn stalks, wheat

straw and stubble

Crops to be Planted: corn, soybeans,

cereals

- i) If possible, plow perpendicular to harvesting direction to help spread out residue between furrows.
- Cross slopes with chisel plow after plowing to roughen soil surface and slow surface water movement.
- A 'Kongskilde' cultivator or 'Kent' discavator is used for secondary tillage in the spring.



#### CHISEL PLOWS

#### PLOW A

Size:

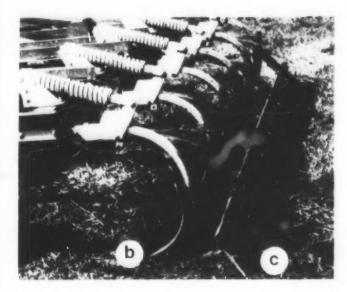
Make: Glencoe Soil Saver

(Coulter Chisel Plow) 11 shank, 15 foot width

Year: 1985

Horsepower required: 160 H.P.





#### Modifications/Attachments

- gang of flat coulters (standard equipment)
- b. twisted shovel attachment
- leveling harrow ('Salford' Farm Machinery — \$500 in 1989)

#### Field Conditions of Use

Corn Heat Units: 2850

Soil Texture: sandy loam to clay

loam

Drainage: good

Stoniness/Slope: good yes/up to 15%

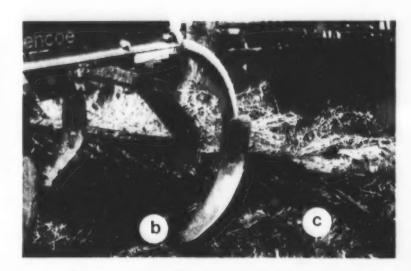
Crop Residue Types: corn, wheat,

soybeans

Crops to be Planted: corn (where manure

applied)

- Use to incorporate manure on unplowed ground in the spring.
- Attach leveling harrow to minimize secondary tillage.
- Secondary tillage is done with a cultivator.
- iv) "If it's too wet to moldboard plow, it's too wet to chisel plow".



#### CHISEL PLOWS - cont'd

#### PLOW B

Make: **Bush Hog Coulter Chisel** 

Plow

Model: SH 1560

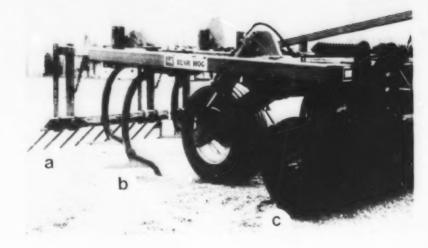
Size: 7 shank (15" shank

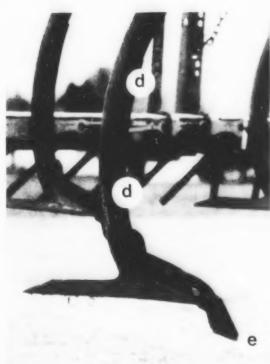
spacing)

Year: 1985

Horsepower required: 140 H.P. (up to

175 H.P. in clay)





#### Field Conditions of Use

Corn Heat Units:

3200

Soil Texture:

sand to Brookston

clay

Drainage:

good on sand, fair on

clay

Stoniness/Slope:

no/flat to gently

sloping

Crop Residue Types: corn, soybeans,

wheat

Crops to be Planted:

corn, soybeans,

wheat

#### Modifications/Attachments

- 10 foot buster bar leveling harrow ('Midwest')
- 18" chisel sweep b.
- 22" diameter coulter blades ('Hershel') \$30/blade (16 blades at 7.5" spacing)
- shank guard-homemade, slightly wider than shank to reduce shank wear when using sweeps
- Agri-tech hardened point ('Keho') e. protects 18" sweep and assists penetration of soil

- i) Use Agri-Tech points to improve penetration, maintain uniform tillage depth and break plow pan.
- ii) Attach leveling harrow to minimize secondary tillage.
- Operate at at least 5 m.p.h. at about 5" deep. Operate at a 10 to 20° angle to previous crop row.
- Use straight edge coulters rather than discs to minimize trash coverage. 22" diameter coulters are better than 20" coulters to reduce plugging or piling of residues on sandy ground.
- Follow with a high clearance cultivator or a one pass tillage tool (e.g. soil finisher).
- vi) Avoid herbicides which may be tied up by residue.
- Increase seeding rate by 5 to 10% in vii) corn residue.

#### **CHISEL PLOWS**

#### PLOW A

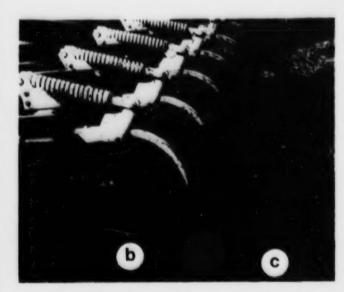
Make: Glencoe Soil Saver

(Coulter Chisel Plow)

Size: 11 shank, 15 foot width Year: 1985

Horsepower required: 160 H.P.





#### **Modifications/Attachments**

- gang of flat coulters (standard equipment)
- b. twisted shovel attachment
- leveling harrow ('Salford' Farm Machinery — \$500 in 1989)

#### Field Conditions of Use

Corn Heat Units:

2850

Soil Texture:

sandy loam to clay

loam

Drainage:

good

Stoniness/Slope:

yes/up to 15%

Crop Residue Types:

corn, wheat, soybeans

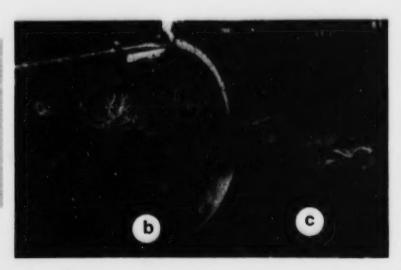
Crops to be Planted:

corn (where manure

applied)

#### Control Time for these

- i) Use to incorporate menure on
- ii) Attach leveling harrow to minimize accordary tillage.
- II) Secondary tillage to done with a
- We the own to produce plant.



#### CHISEL PLOWS - cont'd

#### PLOW B

Make: Bush Hog Coulter Chisel

Plow

Model: SH 1560

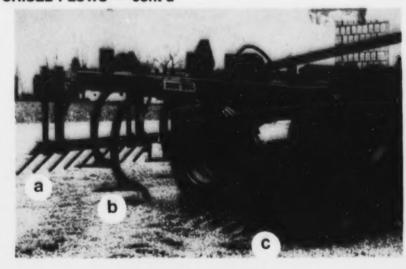
Size: 7 shank (15" shank

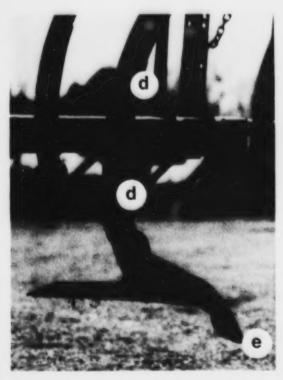
spacing)

Year: 1985

Horsepower required: 140 H.P. (up to

175 H.P. in clay)





#### Field Conditions of Use

Corn Heat Units: 3200

Soil Texture: sand to Brookston

clay

Drainage: good on sand, fair on

good

Stoniness/Slope: no/flat to gently

sloping

Crop Residue Types: corn, soybeans,

wheat

Crops to be Planted: corn, soybeans,

wheat

#### **Modifications/Attachments**

- a. 10 foot buster bar leveling harrow ('Midwest')
- b. 18" chisel sweep
- 22" diameter coulter blades ('Hershel') \$30/blade (16 blades at 7.5" spacing)
- shank guard—homemade, slightly wider than shank to reduce shank wear when using sweeps
- e. Agri-tech hardened point ('Keho') protects 18" sweep and assists penetration of soil

- Use Agri-Tech points to improve penetration, maintain uniform tillage depth and break plow pan.
- ii) Attach leveling harrow to minimize secondary tillage.
- (iii) Operate at at least 5 m.p.h. at about 5" deep. Operate at a 10 to 20° angle to previous crop row.
- iv) Use straight edge coulters rather than clocs to minimize trash coverage. 22" clameter coulters are better than 20" coulters to reduce plugging or piling of residues on sandy ground.
- v) Follow with a high clearance cultivator or a one pass tillage tool (e.g. soil finisher).
- vi) Avoid herbicides which may be tied up by residue.
- vil) increase sessing rate by 5 to 10% in com realdus.

#### OTHER MINIMUM-TILL EQUIPMENT

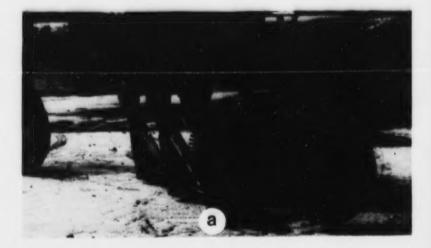
#### MACHINE A

Allis Chalmers Plow Frame Make: 3 furrow - 16" bottoms Size:

(not available) Year:

Horsepower required: 20 H.P./bottom on

heavy clay





#### **Modifications/Attachments**

'Eagle' plow bottom (Eagle Manufacturing - \$250/bottom in 1988)

Unassembled plow bottom

#### Field Conditions of Use

Corn Heat Units: 2850 Soil Texture: clay loam

Drainage: good Stoniness/Slope:

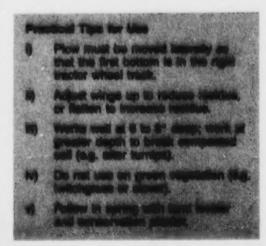
no stones/gently sloping

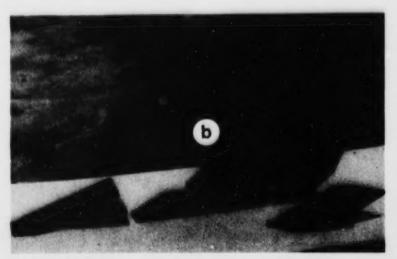
Crop Residue Types:

corn, wheat, soybeans, turnips

Crops to be Planted: corn, wheat,

soybeans, turnips





### OTHER MINIMUM-TILL EQUIPMENT - cont'd

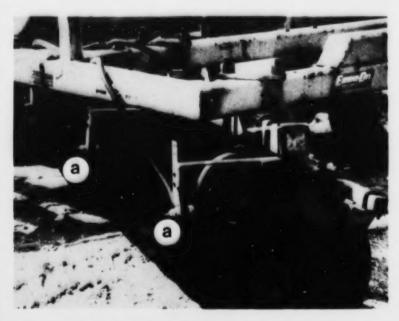
#### MACHINE B - HEAVY TANDEM DISC

Make: Ezee-on Model: 1490-1500

Size: 18" Year: 1984

Horsepower required: 150 H.P.





## **Modifications/Attachments**

- weed spray attachment with 'Hardi'
   3 point hitch sprayer (not shown)
- b. buster bar leveling device 'Midwest' — \$600 in 1984
- c. 22" diameter disc and
- d. 17" diameter disc to prevent soil ridging with standard 26" disc

#### Field Conditions of Use

Corn Heat Units: 2650

Soil Texture: sandy loam, loam

Drainage: good

Stoniness/Slope: some/gently sloping Crop Residue Types: corn and soybeans

Crops to be Planted: corn and soybeans

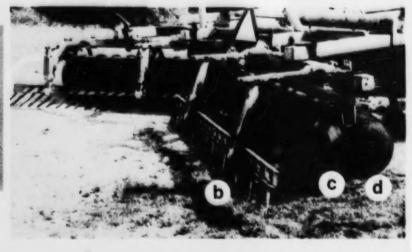
Francisco Tipe for the

Use office in spring force or two
principal on uniform coll.

If inside for in our two track will
patter residue.

II) Drive at 4 to 5 mainly, for good
time action.

Iv) Subtractions, continuous to
patters.



#### OTHER MINIMUM-TILL EQUIPMENT

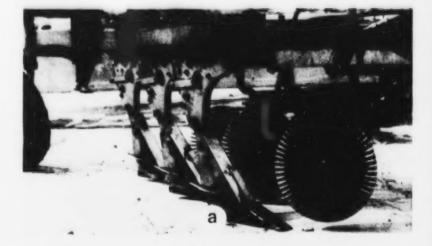
#### MACHINE A

Make: Allis Chalmers Plow Frame Size: 3 furrow — 16" bottoms

Year: (not available)

Horsepower required: 20 H.P./bottom on

heavy clay





#### Modifications/Attachments

- a. 'Eagle' plow bottom (Eagle Manufacturing — \$250/bottom in 1988)
- b. Unassembled plow bottom

#### Field Conditions of Use

Corn Heat Units: 2850 Soil Texture: clay loam

Drainage: good

Stoniness/Slope: no stones/gently

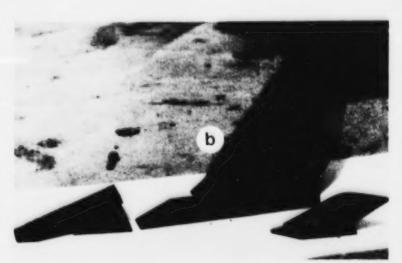
Sloping
Crop Residue Types: corn, wheat,

soybeans, turnips

Crops to be Planted: corn, wheat,

soybeans, turnips

- Plow must be moved laterally so that the first bottom is in the right tractor wheel track.
- Adjust wings up to reduce residue, or flatten to increase residue.
- Works well at 6 to 8" deep; work at greater depth to break compacted soil (e.g. after turnips).
- iv) Do not use on green vegetation (e.g. twitchgrass or clover).
- Follow in spring with land leveler and conservation planter.



#### OTHER MINIMUM-TILL EQUIPMENT - cont'd

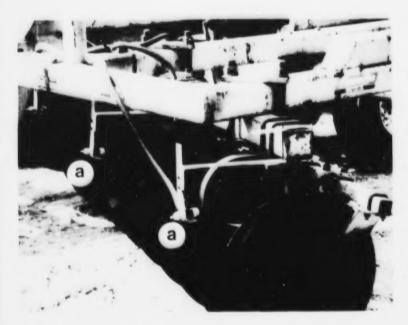
#### MACHINE B - HEAVY TANDEM DISC

Ezee-on Make: 1490-1500 Model:

Size: 18" 1984 Year:

Horsepower required: 150 H.P.





#### **Modifications/Attachments**

- weed spray attachment with 'Hardi' 3 point hitch sprayer (not shown)
- b. buster bar leveling device -'Midwest' - \$600 in 1984
- 22" diameter disc and
- 17" diameter disc to prevent soil ridging with standard 26" disc

#### Field Conditions of Use

Corn Heat Units: 2650

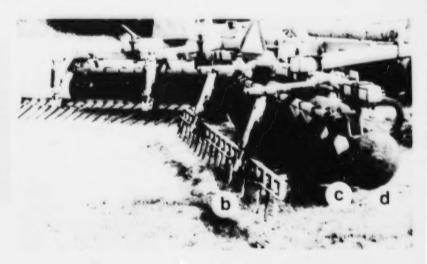
Soil Texture: sandy loam, loam

Drainage: good

Stoniness/Slope: some/gently sloping

Crop Residue Types: corn and soybeans Crops to be Planted: corn and soybeans

- Use disc in spring (one or two passes) on untilled soil.
- ii) If buster bar is set too low it will gather residue.
- Drive at 4 to 5 m.p.h. for good iii) tilling action.
- iv) Before tillage, spot spray for quackgrass.



#### CONSERVATION SEED DRILLS

#### DRILL A

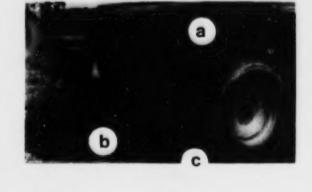
Make: Great Plains

Model: Solid Stand 10 (end wheel drive)

Size: 10 foot; 7.5" row spacing

Year: 1988

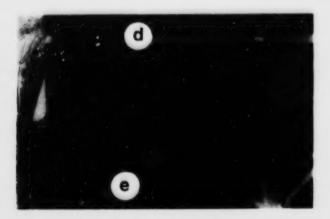
Horsepower required: 60 H.P.



# Modifications/Attachments

- a. grass seed box
- double V-configured press wheels for minimum till conditions — \$55/row
- single 2" x 13" press wheel for no-till conditions
- d. bracket for weights
- e. 18" diameter 1" bubble coulter staggered (offset) on planter frame running in line with seed opener (standard setup)





#### Practical Tips for Use

- 1) 1" bubble coulter chosen freezed of 1/2" ripple or 2" fluted. Lorenne enough sell for seed opener without throwing soll out of seed improp.
- If narrow coulter extenses, extent a narrow press wheel to ensure press wheels don't just ride up on firm entitled
- The state of the s
- (c) Disposed country color country (colors)

#### Fleid Conditions of Use

Corn Heat Units: 285

Drainage:

Soil Texture: silty clay to coarse

sand

good

Stoniness/Slope: variable/gentle to

1596

Crop Residue Types: com, soybeans,

wheat, barley

Crops to be Planted: wheat, barley, soybeans

#### CONSERVATION SEED DRILLS - cont'd

#### DRILL B

Make: Tye Stubble Drill

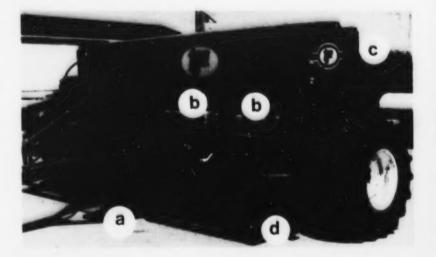
Size: 10 foot, 15 run at 7.5" run

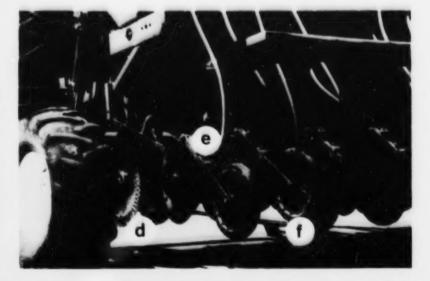
spacing

Year: 1985

Horsepower required: 95 H.P. (75 H.P.

on flat land)





# **Modifications/Attachments**

- a. ripple drive coulter
- b. brackets for weights (up to 600 lbs total in hard ground)
- seed hopper; dry fertilizer hopper (removed for repair)
- ripple coulters (attached to drill frame in front of seed openers)
- e. seeding units staggered (offset) on frame
- f. press wheels 'Tye' (\$80 per run — 2" x 13" wheel and bracket)



#### Field Conditions of Use

Corn Heat Units:

2950

Soil Texture:

Fox sand to Brookston clay

Drainage:

excellent

Stoniness/Slope: Crop Residue Types: none/up to 20% soybeans, corn,

wheat

Crops to be Planted:

wheat, soybeans,

com

#### **CONSERVATION SEED DRILLS**

#### DRILL A

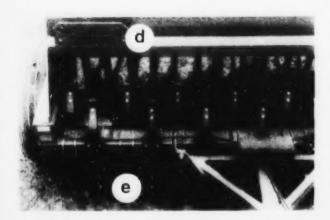
Make: Great Plains

Model: Solid Stand 10 (end wheel drive)

Size: 10 foot; 7.5" row spacing

Year: 1988

Horsepower required: 60 H.P.



#### **Practical Tips for Use**

- 1" bubble coulter chosen instead of 1/2" ripple or 2" fluted. Loosens enough soil for seed opener without throwing soil out of seed trench.
- ii) If narrow coulter selected, select a narrow press wheel to ensure press wheels don't just ride up on firm untilled soil
- iii) If broadcasting fertilizer, apply before planting so some is incorporated when planting.
- Staggered seeding units assist residue flow.

#### Field Conditions of Use

Corn Heat Units: 285

Soil Texture: silty clay to coarse

sand

Drainage: good

Stoniness/Slope: variable/gentle to

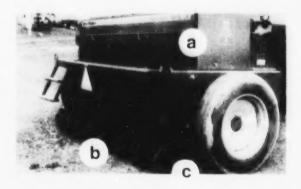
15%

Crop Residue Types: corn, soybeans,

wheat, barley

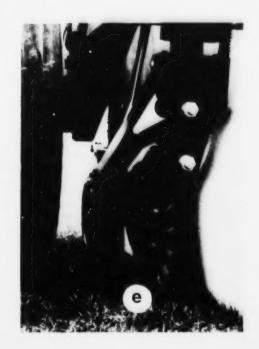
Crops to be Planted: wheat, barley,

soybeans



#### Modifications/Attachments

- a. grass seed box
- double V-configured press wheels for minimum till conditions — \$55/row
- single 2" x 13" press wheel for no-till conditions
- d. bracket for weights
- e. 18" diameter 1" bubble coulter staggered (offset) on planter frame running in line with seed opener (standard setup)



#### CONSERVATION SEED DRILLS - cont'd

#### DRILL B

Make:

Tve Stubble Drill

Size:

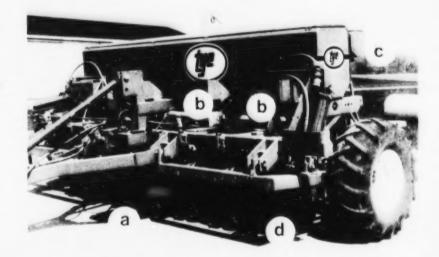
10 foot. 15 run at 7.5" run

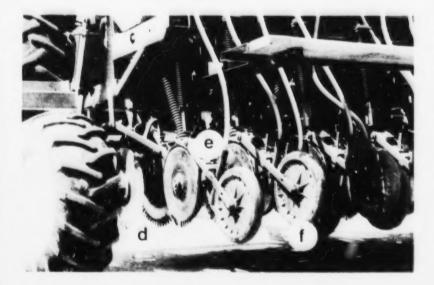
spacing

Year: 1985

Horsepower required: 95 H.P. (75 H.P.

on flat land)





### **Modifications/Attachments**

- a. ripple drive coulter
- b. brackets for weights (up to 600 lbs total in hard ground)
- seed hopper; dry fertilizer hopper (removed for repair)
- d. ripple coulters (attached to drill frame in front of seed openers)
- e. seeding units staggered (offset) on frame
- f. press wheels 'Tye' (\$80 per run 2" x 13" wheel and bracket)

#### Practical Tips for Use

- Keep drive coulter as narrow a ripple as possible, as fluted will throw up too much wet soil.
- Never straddle a dead furrow. The planter will lose its drive.
- iii) For soybeans, replace tillage ripple coulters with 1" fluted coulters and single press wheel with double press wheels.
- Remove lower spring on press wheel tightener to relieve excess bouncing.
- When no-tilling into corn, stalk chop after harvest.

#### Field Conditions of Use

Corn Heat Units: Soil Texture: 2950

Fox sand to

Brookston clay excellent

Drainage: Stoniness/Slope: Crop Residue Types:

none/up to 20% soybeans, corn,

wheat

Crops to be Planted:

: wheat, soybeans,

corn

#### CONSERVATION SEED DRILL - cont'd

#### DRILL C

Size:

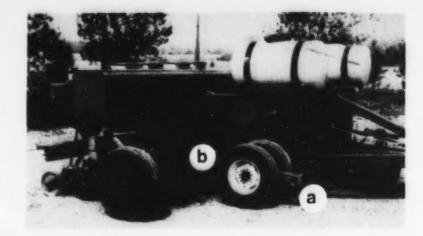
Make: Best Model: 1508-A

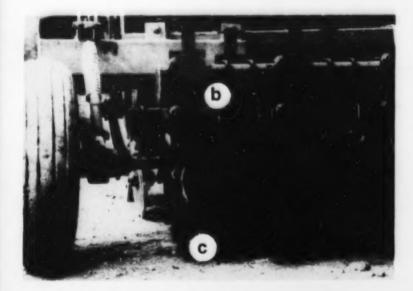
15 foot, 24 run at 7.5" run

spacing

Year: 1984

Horsepower required: 110 H.P. with caddy

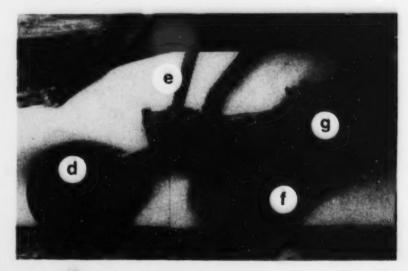




#### **Modifications/Attachments**

- a. caddy unit with no-till coulters on toolbar and tanks for liquid fertilizer or weight (caddy with no-till coulters — \$7,000)
- b. tool bar on caddy unit
- t. 18" diameter 1" fluted no-till coulters running in front of staggered (offset) seeding units

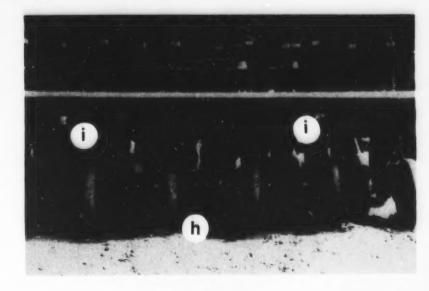
- d. 2" x 13" single press wheel
- e. adjustable down pressure springs
- f. 'Acra-Plant' seed openers (2 offset discs with internal shoe to form seed trench)
- g. parallel linkage system (helps stabilize seeding unit)



#### CONSERVATION SEED DRILLS - cont'd

#### DRILL C - cont'd

- h. single press wheels on staggered (offset) seeding units
- weed spray plumbing and nozzles 'Tee Jet' (flood jet type) \$50 plus saddle tanks and pump
- j. ground driven pump for liquid fertilizer mounted on caddy frame





#### Field Conditions of Use

Corn Heat Units: 2750

Soil Texture: mostly silt loam poor to excellent

Stoniness/Slope: few/gently to moderately rolling

Crop Residue Types: corn, wheat, soybeans

Crops to be Planted: canola, small grains,

soybeans, white

beans

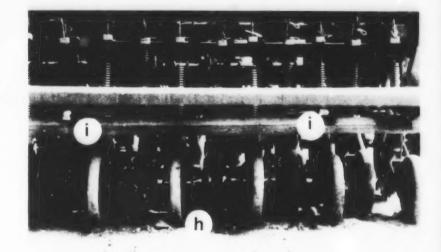
- Only run tiliage coulters as deep as necessary for planting; if too deep, soil dries out.
- ii) Do not plant when soil is wet as seed trench may open.
- iii) Recommend planting on angle to old corn rows, or residue plugging may occur.
- (v) Use more contact herbicides and fower residual types (more arrespondents) dealrable tool).
- · HERBERT



#### CONSERVATION SEED DRILLS - cont'd

#### DRILL C - cont'd

- single press wheels on staggered (offset) seeding units
- weed spray plumbing and nozzles i. 'Tee Jet' (flood jet type) \$50 plus saddle tanks and pump
- ground driven pump for liquid fertilizer mounted on caddy frame





#### Field Conditions of Use

Corn Heat Units:

Soil Texture: mostly silt loam Drainage: Stoniness/Slope:

poor to excellent few/gently to moderately rolling

Crop Residue Types: corn, wheat,

2750

soybeans

Crops to be Planted: canola, small grains,

soybeans, white

beans

- Only run tillage coulters as deep as necessary for planting; if too deep, soil dries out.
- ii) Do not plant when soil is wet as seed trench may open.
- Recommend planting on angle to old corn rows, or residue plugging may occur.
- Use more contact herbicides and fewer residual types (more environmentally desirable too!).
- Weed spraying with drill pass gives good weed control (in a dry year, herbicides are activated by contacting moist soil).

#### CONSERVATION ROW CROP PLANTERS

#### PLANTER A

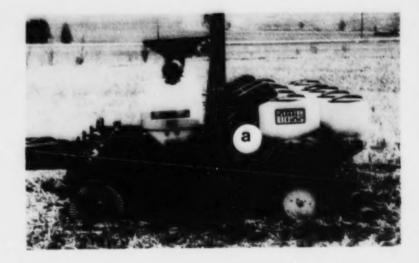
Make: White Farm Equipment

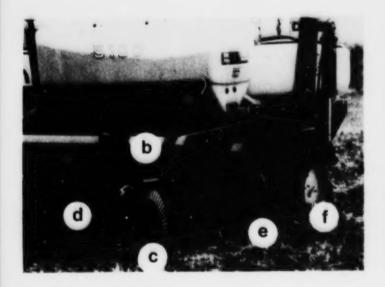
Model: 5100 Seed Boss

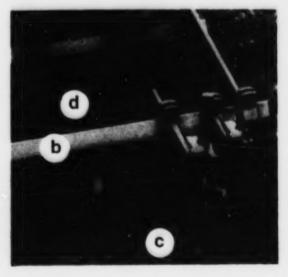
Size: 6 row - 30" row spacing

Year: 1982

Horsepower required: 70 H.P. (12 H.P./row)







#### **Modifications/Attachments**

- a. 4 weight brackets (\$15 each) plus weights mounted on planter frame
- b. tool bar (\$90 for materials)

- d. "corn stalk" or "trash" bar (\$20 for material)
- e. 'White Trash Tamer' units (ripple coulter plus notched trash whippers \$320 per unit)
- f. depth control wheels on seeding unit (with oscillating depth stops)

#### PLANTER A - cont'd

- in-furrow insecticide tube
- h. 3 wheel press wheel attachment ('White' — slightly higher cost relative to standard press wheel)
- notched blades on marker leaves 1. more visible mark
- 20" hitch extension required when tractor dual wheels used (\$80 materials)



#### Field Conditions of Use

Corn Heat Units:

silty clay to coarse Soil Texture:

sands

Drainage:

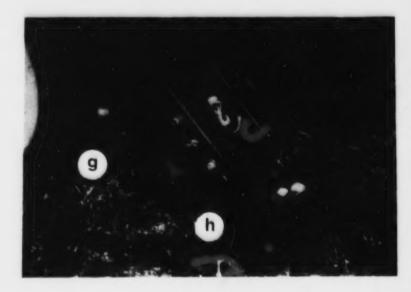
good

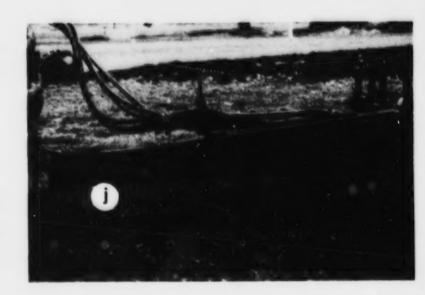
Stoniness/Slope: Crop Residue Types: corn, soybeans,

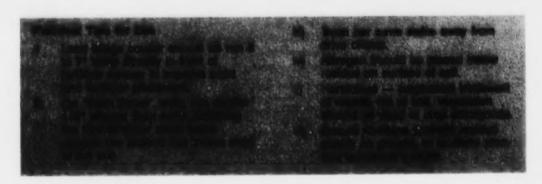
yes/gentle to 15%

wheat, barley

Crops to be Planted: corn, soybeans









#### PLANTER A - cont'd

- in-furrow insecticide tube
- 3 wheel press wheel attachment ('White' - slightly higher cost relative to standard press wheel)
- notched blades on marker leaves more visible mark
- 20" hitch extension required when tractor dual wheels used (\$80 materials)





Corn Heat Units:

2850 Soil Texture: silty clay to coarse

sands

Drainage:

good

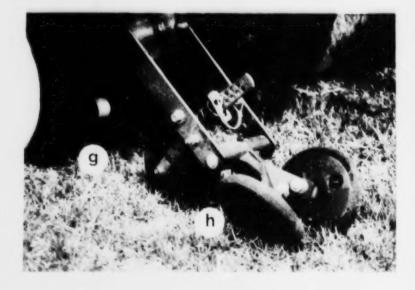
Stoniness/Slope:

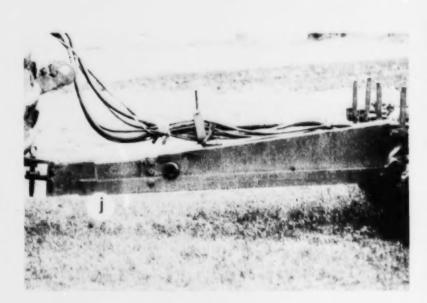
yes/gentle to 15%

Crop Residue Types: corn, soybeans,

wheat, barley

Crops to be Planted: corn, soybeans





- Lead tillage coulter should be run 6 to 7" deep directly in front of fertilizer opener to improve seed and fertilizer placement.
- On 'Trash Tamer' units, run coulter 1/2" deeper than seed. Notching the trashwhipper discs helps remove the residue but leaves most of the soil.
- iii) Trash bar turns stalks away from drive chains.
- iv) Nitrogen should be placed below residue on surface of soil.
- Herbicides emphasize treatment of weeds, not of soil. Vegetation should be dead at crop emergence.
- Ensure combine spreads residue evenly on ground, to facilitate planting subsequent crops.

#### PLANTER B

Make: Deutz-Allis

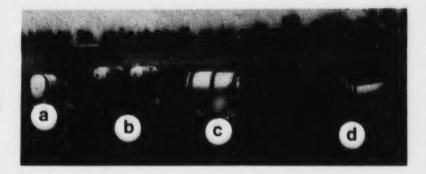
Model: 385

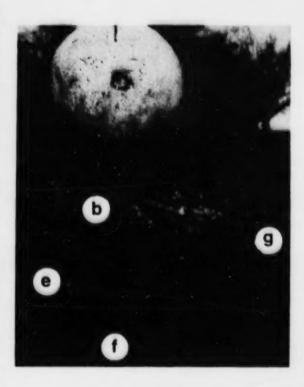
Size: 6 row - 30" row spacing

Year: 1989

Horsepower required: 120 to 150 H.P.

(20 to 25 H.P./row)



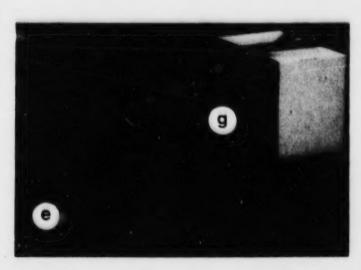


# f. 17" diameter 2" fluted tillage coulters 'Rawson' (\$315 each x 12 = \$3,780)

g. hydraulic liquid fertilizer pump 'Char-Lynn'

#### **Modifications/Attachments**

- a. saddle tanks herbicide
- b. 3 point hitch toolbar (6" x 6" tube steel/angle iron \$720) with ballast tanks for weight
- c. liquid fertilizer tank 28% nitrogen
- d. planter
- lengthened tractor tongue (homemade — \$50) to pull fertilizer tank



#### PLANTER B - cont'd

- liquid fertilizer coulter h.
- no-till ripple coulter
- j. furrowing discs (trashwhippers)
- 'Quadra Disk' planting unit
- press wheel 1.
- herbicide spray attachment m.

#### Field Conditions of Use

Corn Heat Units:

2800

Soil Texture:

sandy loam

Drainage:

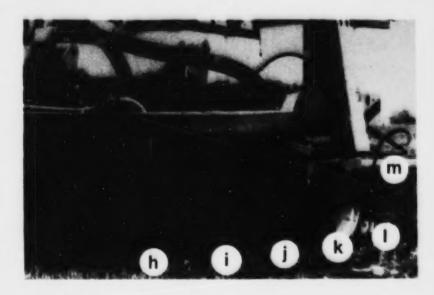
excellent

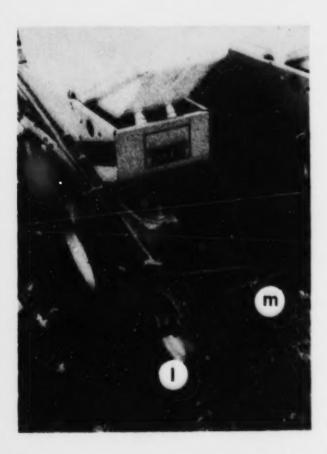
Stoniness/Slope:

some/moderately

sloping

Crop Residue Types: corn, soybeans Crops to be Planted: soybeans, corn







#### PLANTER B - cont'd

- h. liquid fertilizer coulter
- i. no-till ripple coulter
- j. furrowing discs (trashwhippers)
- k. 'Quadra Disk' planting unit
- I. press wheel
- m. herbicide spray attachment

#### Field Conditions of Use

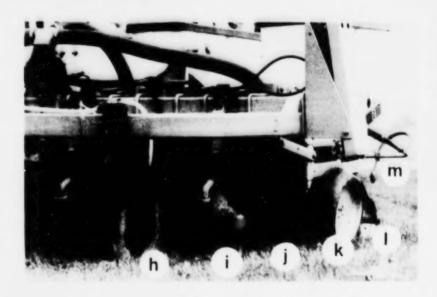
Corn Heat Units: Soil Texture: Drainage: 2800 sandy loam excellent

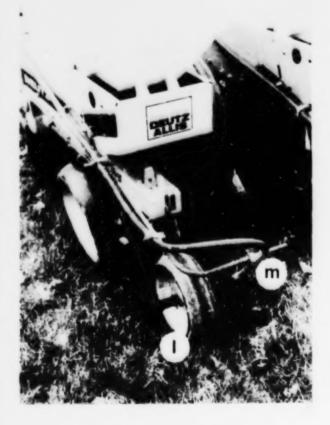
Stoniness/Slope:

some/moderately

sloping

Crop Residue Types: corn, soybeans Crops to be Planted: soybeans, corn





- i) 'Rawson' coulters set to work soil 4 to 5" on each side of the seed.
- Liquid fertilizer coulter lines up with one of the 'Rawson' coulters for good penetration (4" deep for nitrogen placement).
- Because soils are high in P, the required K is broadcast following wheat (chisel plowed and disked in spring); 4 years of corn follow.
- Use rain drop nozzles for spraying on windy days. Spraying on moist earth when planting is a help in a dry year.
- Lengthened tongue on tractor and fertilizer wagon so toolbar doesn't hit wagon.
- vi) Spot spray twitchgrass before planting.

#### PLANTER C

Make: New Idea/Kinzie

Model: 900 Series with double

frame

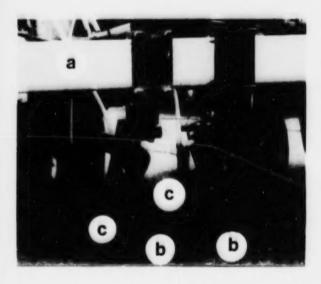
Size: 6 row - 38" row spacing

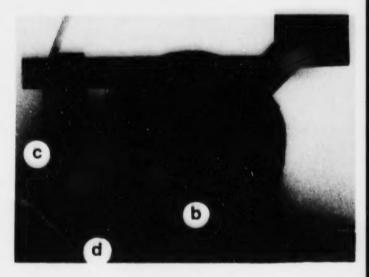
Year: 1987

Horsepower required: 120 H.P.

(20 H.P./row)





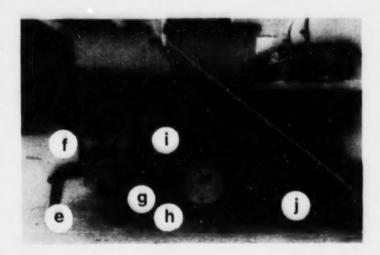


#### Modifications/Attachments

- a. (front view) toolbar for tillage coulters - homemade, 3" x 6" tubular steel (\$250 for material)
- 2° fluted tillage coulters ('Till-Tech') with fertilizer injection units — \$300/coulter or \$600/row

- liquid fertilizer injection units (one for 28% nitrogen; one for 10-34-0)
   complete liquid fertilizer system including tanks and plumbing (\$1200, used)
- d. hardened tip on bottom of injector point for better wear and to keep dirt out of the end of the fertilizer tube

#### PLANTER C - cont'd



- finger tines to help incorporate 8. herbicide and cover seed trench
- f. band spray attachment (\$2,000 homemade)
- rubber press wheels g.
- in-furrow rootworm insecticide tube h.
- 'Depth-A-Matic' (SI Manufacturing) i. to stabilize depth on planting unit
- 'Yetter' 1" x 17" diameter bubble coulter running 1/4" deeper than seed placement

#### Field Conditions of Use

Corn Heat Units:

3300

Soil Texture:

gravel to clay

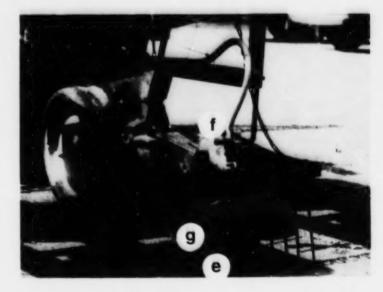
Drainage: Stoniness/Slope: fair to excellent

some/flat to

moderately sloping

Crop Residue Types: corn, wheat, clover

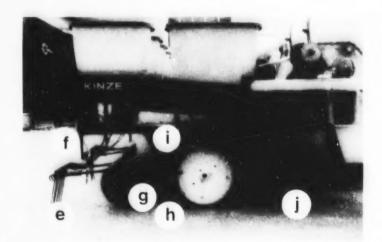
Crops to be Planted: corn



President Tiple for the	III) Cremitally All section before planting and specific to formed. Do not plant
The first than south 4 may	his a lot of green transfer.  It is a lot of green transfer.



#### PLANTER C - cont'd



- e. finger tines to help incorporate herbicide and cover seed trench
- f. band spray attachment (\$2,000 homemade)
- rubber press wheels g.
- h. in-furrow rootworm insecticide tube
- i. 'Depth-A-Matic' (SI Manufacturing) to stabilize depth on planting unit
- 'Yetter' 1" x 17" diameter bubble coulter running 1/4" deeper than seed placement

#### Field Conditions of Use

Corn Heat Units:

3300

Soil Texture:

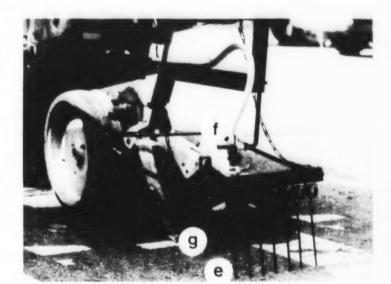
gravel to clay fair to excellent

Drainage: Stoniness/Slope:

some/flat to

moderately sloping

Crop Residue Types: corn, wheat, clover Crops to be Planted: corn



- Do enough tillage with coulters so that seeding units can be run normally.
- Run fluted tillage coulters 4" deep ii) with 7" between them:
  - inject 10-34-0 2 1/2" from row inject 28% N 4 1/2" from row (50 lb N/ac)
- iii) Chemically kill weeds before planting until system is learned. Do not plant into a lot of green material.
- iv) Plant when soil is dry (will crumble in hand).
- Use wick weeder on early developing V) perennial weeds.

#### RIDGE-TILL SYSTEMS

#### SYSTEM A

#### 1. RIDGE-TILL PLANTER

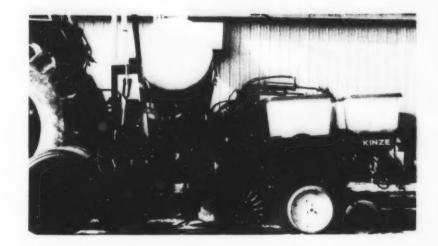
Hiniker/New Idea/Kinze Make: 6 row - 30" row spacing Size:

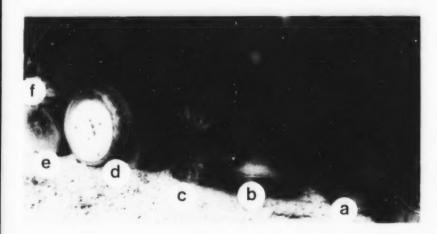
Year:

1984

Horsepower required: 90 H.P.

(15 H.P./row)

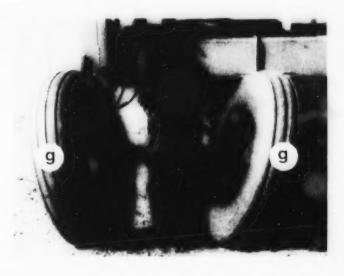




#### **Modifications/Attachments**

- smooth coulter with depth control band
- ridge cleaning unit (horizontal b. rotating disk with wing deflectors)
- 'Yetter' 1" bubble coulter (17" diameter) with heavy duty downpressure springs - \$300/row
- d. 'Depth-A-Matic' depth control wheel on seeding unit - \$30/row
- e. rubber press wheels
- f. band spray attachment
- g. ridge-hugging guide wheels

- Keep all attachments properly aligned so planter stays on ridge.
- ii) Use ridge-hugging guide wheels to keep planter on ridge.
- iii) Ridge cleaners work best when residue is dry.
- iv) Use burn-down herbicide prior to planting; at planting, band 15" of herbicide until experience is gained, then decrease width of band.
- Combine and grain buggy wheel spacing must follow row centres.



#### SYSTEM A - cont'd

#### 2. RIDGE-TILL CULTIVATOR

Make: Hiniker

Econotil 6307 Model:

Size: 6 row - 30" row spacing

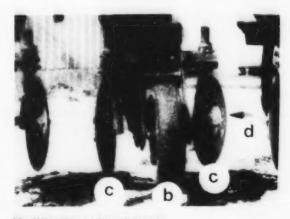
Year:

Horsepower required: 15 H.P./row

(cultivator lift weight determines tractor size

requirements)



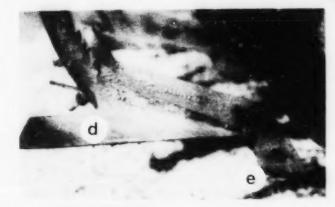


#### Modifications/Attachments

- rotary hoe (function as crop shields)
- depth control wheel b.
- weeding discs

#### Practical Tips for Use

- Add 'Agri-Tech' points to get good penetration in firm soil.
- Do not use in wet soil because weeds will not be killed.
- Use of hydraulic cylinder on top iii) 3 point hitch link is very important in varying soils.
- Use rotary hoes as crop shields to proiv) tect crop. Run spiders backwards to avoid residue build up.
- Do not use weeding discs when V) building ridges.
- vi) Band spray when cultivating.



- d. ridging sweep blade
- 'Agri-Tech' hardened point (\$25 each) mounted on ridging sweep

# Field Conditions of Use (System A)

Corn Heat Units:

Soil Texture:

Brookston clay to

Berrien sand

Drainage:

Good

Stoniness/Slope:

none/flat to gently

sloping

Crop Residue Types: corn, soybeans,

winter wheat

Crops to be Planted: corn, soybeans,

winter wheat

#### **RIDGE-TILL SYSTEMS**

#### SYSTEM A

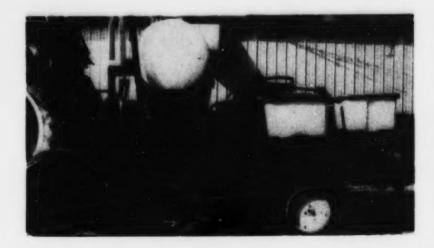
### 1. RIDGE-TILL PLANTER

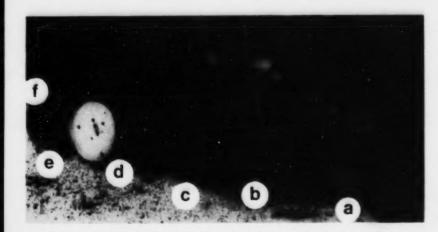
Make: Hiniker/New Idea/Kinze Size: 6 row — 30" row spacing

Year: 1984

Horsepower required: 90 H.P.

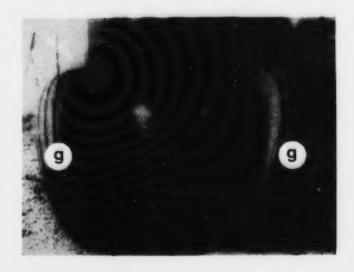
(15 H.P./row)





- a. smooth coulter with depth control band
- ridge cleaning unit (horizontal rotating disk with wing deflectors)
- Yetter' 1" bubble coulter (17" diameter) with heavy duty downpressure springs — \$300/row
- d. 'Depth-A-Matic' depth control wheel on seeding unit — \$30/row
- e. rubber press wheels
- f. band spray attachment
- g. ridge-hugging guide wheels

	aled Typ for Uni
0	Place all executiveness property aligned so planter steps on ridge.
11)	Use ridge-frugging guide wheels to less planter on ridge.
111)	Flidge channels work best when residue is dry.
M)	Use burn-down herblokde prior to
	ptenting; at ptenting, band 15° of herbicitie until experience in gained, then dispresse width of large.
*	Combine and grain talgay wheel specing must follow now control.
	a de plante de l'application de la



# SYSTEM A - cont'd

# 2. RIDGE-TILL CULTIVATOR

Make: Hiniker

Model: Econotil 6307

Size: 6 row - 30" row spacing

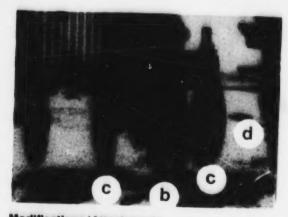
Year: 1984

Horsepower required: 15 H.P./row

(cultivator lift weight determines tractor size

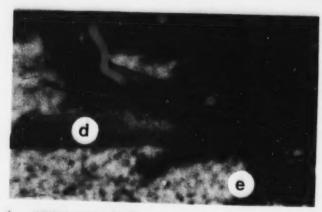
requirements)





# **Modifications/Attachments**

- rotary hoe (function as crop shields)
- b. depth control wheel
- C. weeding discs



- d. ridging sweep blade
- 'Agri-Tech' hardened point (\$25 each) mounted on ridging sweep

# Field Conditions of Use (System A)

Corn Heat Units:

3300

Soil Texture:

Brookston clay to Berrien sand

Drainage:

Good

Stoniness/Slope:

none/flat to gently

sloping

Crop Residue Types: corn, soybeans,

winter wheat

Crops to be Planted:

corn, soybeans. winter wheat

#### SYSTEM B

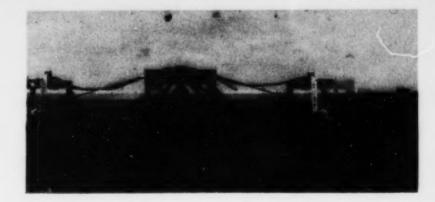
# 1. POWER MULCHER

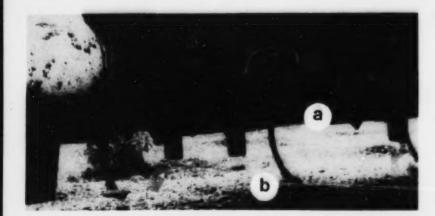
Make: Johnson Model: MC 830

Size: 8 row — 30" row spacing

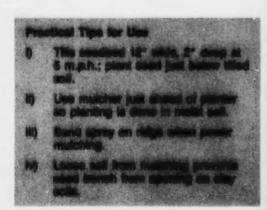
Year: 1984

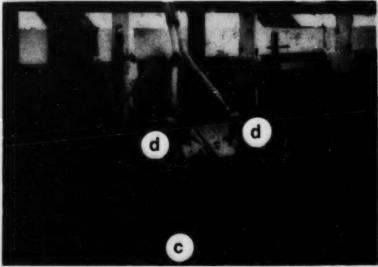
Horsepower required: 130 H.P.





- Note tooth configuration stubs only (no teeth) in rotary unit where furrow located
- Duck feet on S-tines for weed control between rows
- c. S-tines
- d. Sprayer boom and nozzles (used existing sprayer components \$200)





#### SYSTEM B - cont'd

#### 2. RIDGE-TILL PLANTER

Make: John Deere

Model: 7000

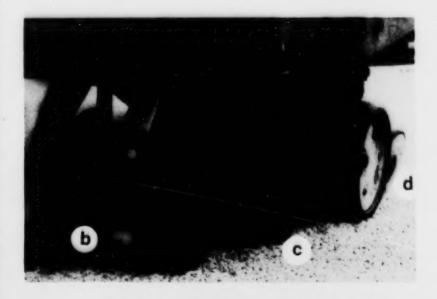
Size: 8 row - 30" row spacing

Year: 1982

Horsepower required: 120 H.P.

(15 H.P./row)





- a. Guide wheels ('Hiniker') (2 sets at \$1400/set)
- Stabilizing coulter (4 installed \$150 each)
- c. No-till 1" bubble coulter ('John Deere' \$45 each)
- d. Rubber press wheels

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	SECURIO SELLY SINE SEL MATERIA
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#### SYSTEM B

#### 1. POWER MULCHER

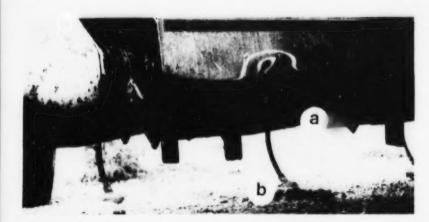
Make: Johnson Model: MC 830

Size: 8 row - 30" row spacing

Year: 1984

Horsepower required: 130 H.P.

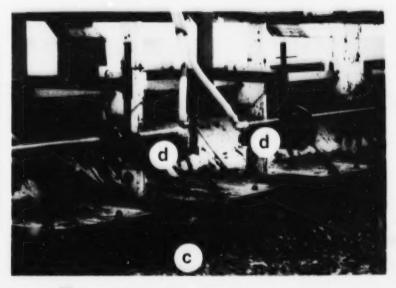




#### **Modifications/Attachments**

- Note tooth configuration stubs only (no teeth) in rotary unit where furrow located
- Duck feet on S-tines for weed control between rows
- c. S-tines
- d. Sprayer boom and nozzles (used existing sprayer components \$200)

- Tills seedbed 12" wide, 2" deep at 5 m.p.h.; plant seed just below tilled soil.
- Use mulcher just ahead of planter so planting is done in moist soil.
- iii) Band spray on ridge when power mulching.
- Loose soil from mulching prevents seed trench from opening on clay soils.



#### SYSTEM B - cont'd

#### 2. RIDGE-TILL PLANTER

Make: John Deere

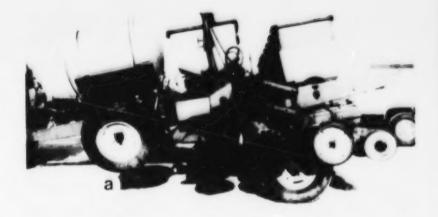
Model: 7000

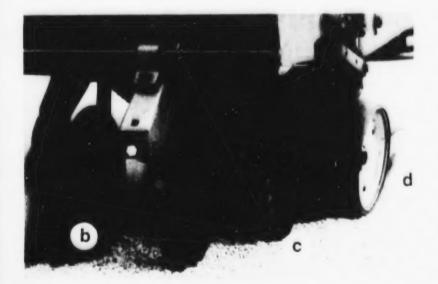
Size: 8 row - 30" row spacing

Year: 1982

Horsepower required: 120 H.P.

(15 H.P./row)





#### Modifications/Attachments

- a. Guide wheels ('Hiniker') (2 sets at \$1400/set)
- Stabilizing coulter (4 installed \$150 each)
- No-till 1" bubble coulter ('John Deere' \$45 each)
- d. Rubber press wheels

- Needs guide wheels and guide coulters to keep planter on ridge.
- Prefer bubble coulter for tillage ahead of seed opener — more uniform seedbed when compared with fluted coulter.
- Planter works best after ridges have been mulched.
- iv) Till and plant headlands conventionally.
- Equipment wheels adjusted to 120" centres.
- vi) Band spray 15" on a 30" row. On soybeans, spray entire soil surface with broadleaf herbicide.

#### SYSTEM B - cont'd

#### 3. RIDGE-TILL CULTIVATOR

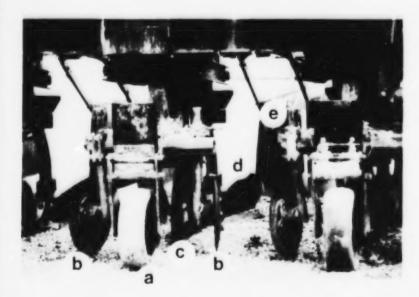
Make: Hiniker Model: 8307

Size: 8 row — 30" row spacing

Year: 1983

Horsepower required: 130 H.P.





#### Modifications/Attachments

- a. depth control wheels
- b. disc hillers (weeding discs)
- c. residue cutting disc (stabilizing coulter)
- ridging sweeps (added penetrating points on sweep \$30/row)
- e. row shields \$35/row
- fertilizer side dress attachment (not shown) — \$500 total cost

## Practical Tips for Use

- On hard ground, set disc hillers deeper to loosen enough earth for sweeps to move.
- Cultivate at 7 m.p.h. if possible to crumble soil and ensure residue flow.
- Row shields necessary to protect crop at high cultivation speeds.
- Use cultivator to side dress 28% Nitrogen; one band on each side of row.

#### Field Conditions of Use (System B)

Corn Heat Units: 3150

Soil Texture: Brookston Clay

Drainage: good

Stoniness/Slope: some/flat

Crop Residue Types: corn, soybeans Crops to be Planted: corn, soybeans

#### SYSTEM C

#### 1. RIDGE-TILL PLANTER

Model: 7100 (3 point hitch)

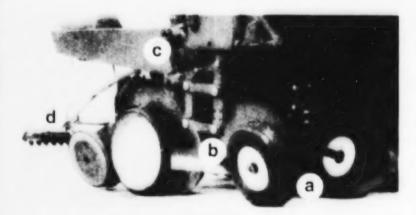
Size: 6 row - 30" row spacing

Year: 1984

Horsepower required: 90 H.P.

(15 H.P./row)

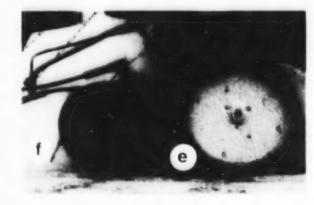




## **Modifications/Attachments**

- a. ridge hugging wheels ('Sukup')
- ridge-cleaning double discs and scraping blade. Note: Cost of ridgecleaning unit (includes a and b) — \$500/row in 1984)
- c. double down pressure spring set on planting unit \$15/row
- d. band spraying unit; weighted finger tines
- e. side wall breaker for filling seed trench (\$35/row) homemade
- f. 28% Nitrogen tube (N applied 4" to the side of seed)

- Spray a 10 to 12" band of herbicide (post emerge) and incorporate lightly with finger tines.
- Side wall breaker rolls dirt into seed trench to prevent opening in wet soils and/or dry weather.
- Hydraulic arm on top point of 3 point hitch for quick adjustment on cultivator and higher lift on planter (for maintenance).
- iv) Chop corn stalks in the fall (separate pass with stalk chopper).
- v) Spot spray quackgrass with 'Roundup' before planting.
- Modify tire spacing and size on grain buggy and combine to accommodate ridges.



#### SYSTEM B - cont'd

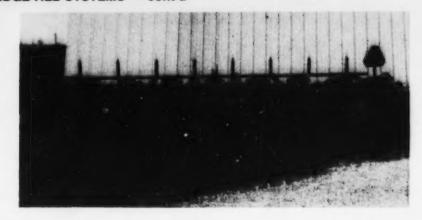
#### 3. RIDGE-TILL CULTIVATOR

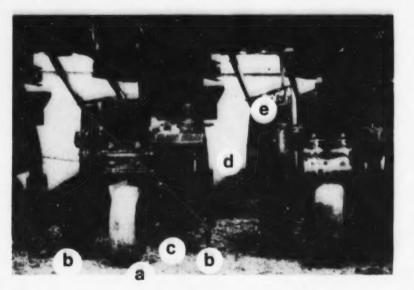
Make: Hiniker Model: 8307

Size: 8 row - 30" row spacing

1983 Year:

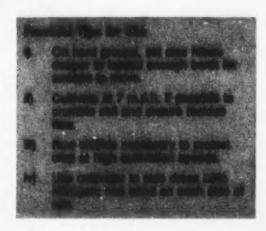
Horsepower required: 130 H.P.





#### Modifications/Attachments

- depth control wheels
- b. disc hillers (weeding discs)
- residue cutting disc (stabilizing C. coulter)
- ridging sweeps (added penetrating d. points on sweep - \$30/row)
- row shields \$35/row
- fertilizer side dress attachment (not shown) - \$500 total cost



#### Field Conditions of Use (System B)

Corn Heat Units: 3150

Soil Texture: **Brookston Clay** 

Drainage: good

Stoniness/Slope: some/flat

Crop Residue Types: corn, soybeans Crops to be Planted: corn, soybeans

#### SYSTEM C

### 1. RIDGE-TILL PLANTER

Model: 7100 (3 point hitch)

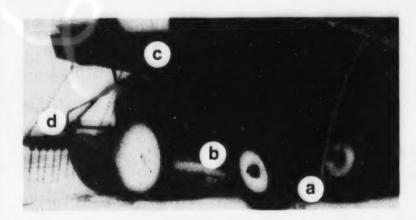
Size: 6 row — 30" row spacing

Year: 1984

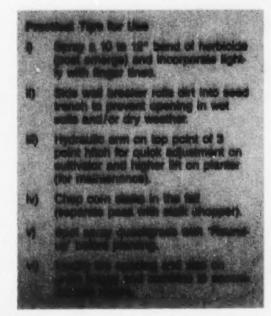
Horsepower required: 90 H.P.

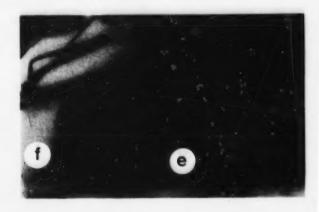
(15 H.P./row)





- a. ridge hugging wheels ('Sukup')
- ridge-cleaning double discs and scraping blade. Note: Cost of ridgecleaning unit (includes a and b) — \$500/row in 1984)
- c. double down pressure spring set on planting unit \$15/row
- band spraying unit; weighted finger tines
- e. side wall breaker for filling seed trench (\$35/row) homemade
- f. 28% Nitrogen tube (N applied 4" to the side of seed)







#### SYSTEM C - cont'd

# 2. RIDGE-TILL CULTIVATOR

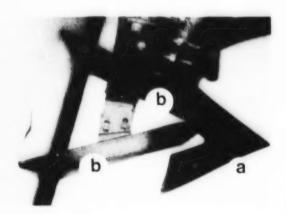
Make: ProTech (Landoll)

Size: 6 row - 30" row spacing

Year: 1987

Horsepower required: 100 H.P.





#### Modifications/Attachments

- 16" sweep manufactured with downward tilting penetrating angle on point and blade ('MacKay', Saskatchewan - \$12/sweep)
- b. ridging wings
- (not shown) 28% Nitrogen applicators on both sides of row

#### Other Equipment Modifications

extended fins on combine for better residue distribution

#### **Practical Tips for Use**

- Use a 16" sweep for loosening soil in furrow (see a).
- Band spray herbicide when cultivating and sidedress with 28% N.

#### Field Conditions of Use (System C)

Corn Heat Units:

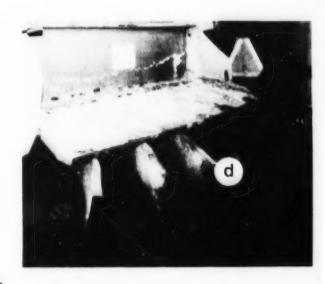
Soil Texture:

Perth Clay Loam

Drainage: Stoniness/Slope: fair to good some/gently sloping

Crop Residue Types: corn, soybeans

Crops to be Planted: soybeans and corn



#### SYSTEM C - cont'd

# 2. RIDGE-TILL CULTIVATOR

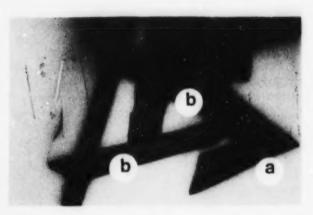
Make: ProTech (Landoll)

Size: 6 row - 30" row spacing

Year: 1987

Horsepower required: 100 H.P.



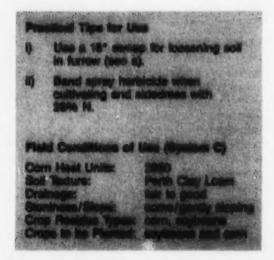


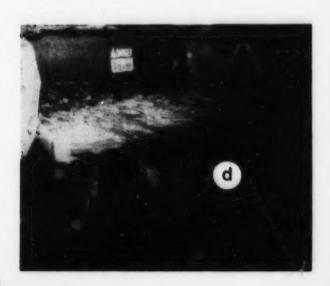
#### **Modifications/Attachments**

- a. 16" sweep manufactured with downward tilting penetrating angle on point and blade ('MacKay', Saskatchewan — \$12/sweep)
- b. ridging wings
- c. (not shown) 28% Nitrogen applicators on both sides of row

#### **Other Equipment Modifications**

 extended fins on combine for better residue distribution





# PARTICIPATING FARM OPERATORS

The ideas of many conservation-minded individuals are, in one way or another, represented in this handbook.

However, conservation farmers who have participated directly in this project include:

Ken Bee

Eric Devlaeminck

Paisley Johnson

Don Lobb

Jack McGregor

Clinton Pottruff

Jack Rigby

Charlie Shelton

**Bruce Shillinglaw** 

Brian Skipper

**Doug Smith** 

Laurence Taylor